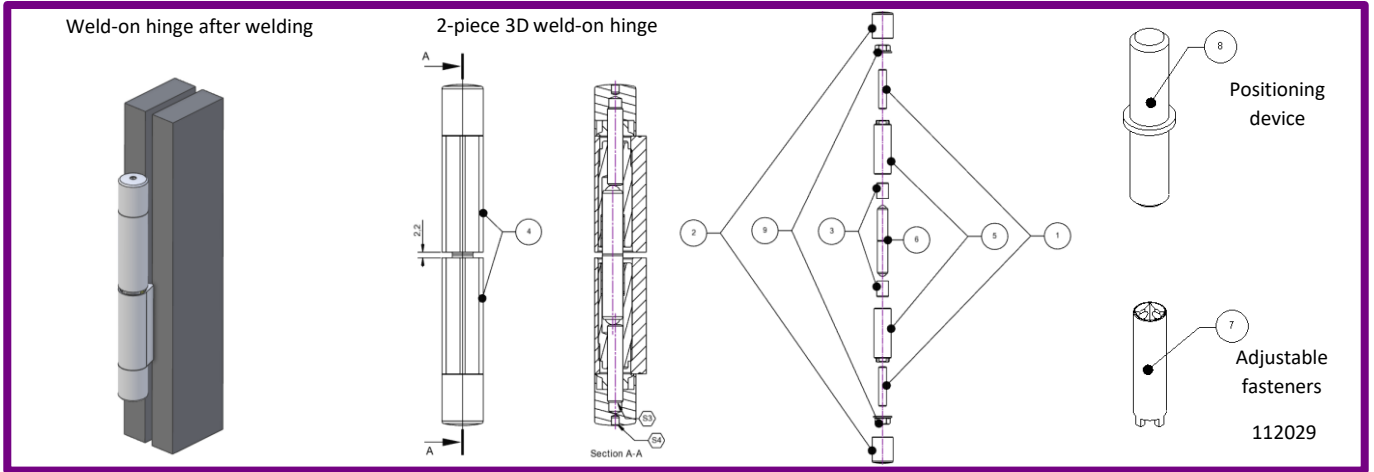
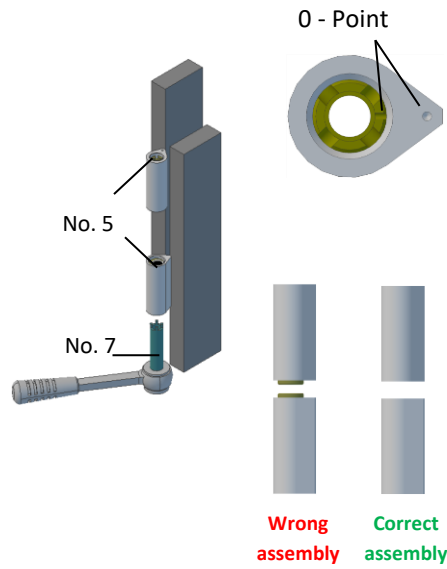
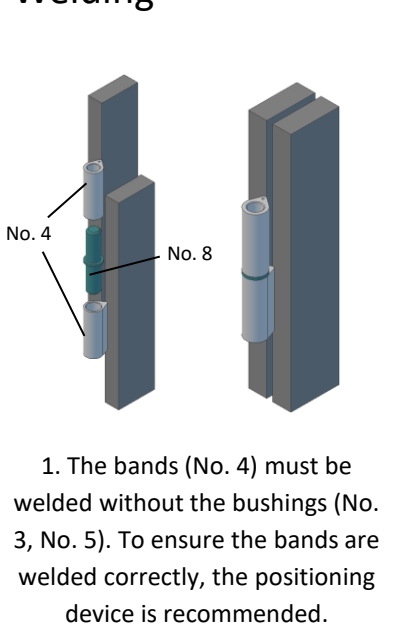


S05425 / S05425.A

Components

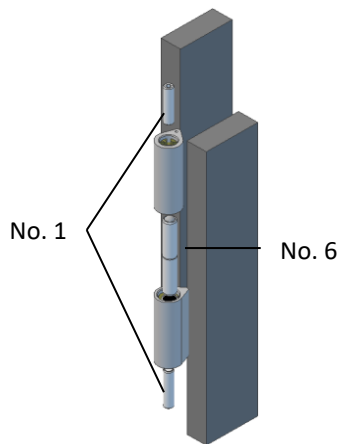


Welding



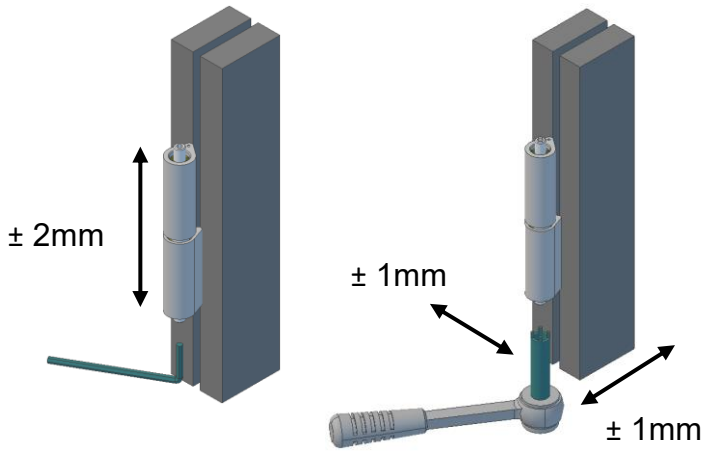
2. Adjust the brass bushing (No. 5, M13x1) using the adjustment fasteners (No. 7) and a ratchet spanner. Set the brass bushings (No. 5) to the zero position.

The brass bushings (No. 5, M13x1) must be fully retracted.



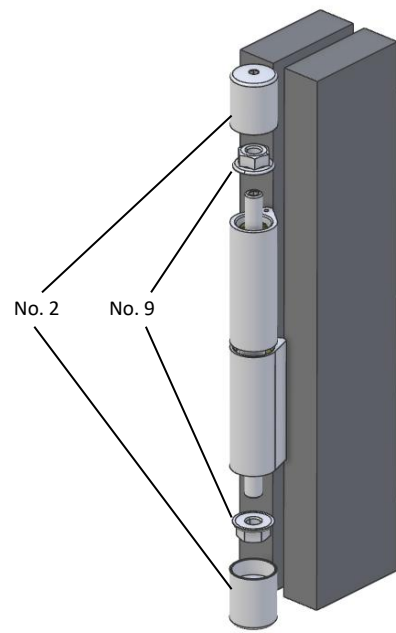
3. Fit the ball pin (No. 6) and the M6x30 threaded pins (No. 1, S3).

- **Lubricate the ball on both sides**
- Insert the ball pin (No. 6) into the brass bushing
- Screw in the threaded pins on both sides (No. 1, S3)
- Adjust the door as required



4. Height adjustment is performed using M6x30 threaded pins (No. 1, S3).

Lateral and depth adjustment are performed using a brass bushing (No. 5).



5. After adjusting, tighten the two nuts (No. 9) and install the cover caps (No. 2, S4).

The nuts (No. 9) must be tightened to 15 Nm using a torque wrench.